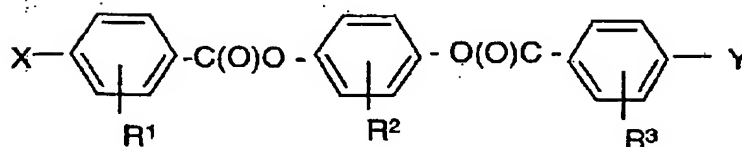


Amendments to the Claims:

1-104. (Canceled).

1 105. (currently amended) A method for producing a blend comprising randomly
2 ~~substituted mesogens, said method comprising:~~
3 providing a first phenylene ring consisting essentially of a first functional group at
4 a para-position to a first halogenated carboxylic group;
5 providing a second phenylene ring consisting essentially of a second functional
6 group at a para- position to a second halogenated carboxylic group;
7 providing a third phenylene ring comprising R^2 and comprising a first
8 functionality at a para- position to a second functionality; and
9 forming a mixture comprising said first phenylene rings, said second phenylene
10 rings, and said third phenylene rings;
11 exposing said mixture to first conditions effective to react said first halogenated
12 carboxylic group with said first functionality to produce a first ester bond,
13 said first conditions being effective to react said second halogenated
14 carboxylic group with said second functionality to produce a second ester
15 bond, producing a reaction product comprising said first functional group at
16 position para- to said first ester bond and said second functional group at a
17 position para- to said second ester bond; and
18 treating said reaction product under second conditions effective to produce platform
19 molecules having the following general structure:



wherein X and Y comprise hydroxyl groups; and;

R² is a bulky organic group whereby, when both X and Y are reacted with polymerizable groups to produce polymerizable mesogens, R² provides sufficient steric hindrance to achieve a nematic state at room temperature while suppressing crystallinity of said polymerizable mesogens at room temperature; and,

R¹ and R³ are selected from groups less bulky than R²; and

independently substituting at least one or more member selected from the group consisting of X and Y with a moiety a terminal group comprising a polymerizable group, thereby producing a blend of randomly substituted mesogens.

106. (Currently amended) The method of claim 105 wherein the blend of randomly substituted mesogens has a T_c of from about 20 °C to about 37 °C.

107. (Currently amended) The method of claim 106 wherein the blend has a ΔT of about 10 °C or more and one member selected from the group consisting of X and Y comprises a polymerizable group in about 50 wt.% or more of said blend of randomly substituted mesogens.

108. (Currently amended) The method of claim 105 wherein the blend has a ΔT of about 10 °C or more and one member selected from the group consisting of X and Y

3 comprises a polymerizable group in about 70 wt.% or more of said blend of randomly
4 substituted mesogens.

1 109-125. (canceled)

1 126. (currently amended) A method for producing a blend comprising randomly
2 substituted mesogens, said method comprising:

3 providing a first phenylene ring consisting essentially of a first functional group at
4 a para-position to a first halogenated carboxylic group;

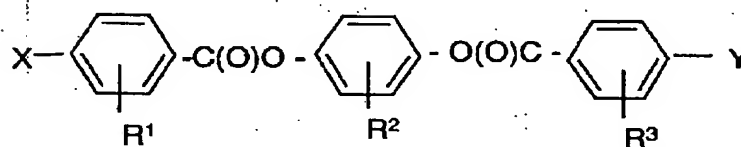
5 providing a second phenylene ring consisting essentially of a second functional
6 group at a para- position to a second halogenated carboxylic group;

7 providing a third phenylene ring comprising R^2 and comprising a first
8 functionality at a para- position to a second functionality; and

9 forming a mixture comprising said first phenylene rings, said second phenylene
10 rings, and said third phenylene rings;

11 exposing said mixture to first conditions effective to react said first halogenated
12 carboxylic group with said first functionality to produce a first ester bond,
13 said first conditions being effective to react said second halogenated
14 carboxylic group with said second functionality to produce a second ester
15 bond, producing a reaction product comprising said first functional group at
16 position para- to said first ester bond and said second functional group at a
17 position para- to said second ester bond, one or more of said first functional
18 group and said second functional group being selected from the group
19 consisting of $H-(CH_2)_n-O-$ groups, $Cl(CH_2)_n-O-$ groups, $Br(CH_2)_n-O-$ groups,

derivatives thereof, wherein n is from about 2 to about 12 and CH₂ independently is selected from the group consisting of CH₂ which is unsubstituted and CH₂ which is substituted by an element selected from the group consisting of oxygen, sulfur, and an ester group; provided that at least 2 carbon atoms separate said oxygen or said ester group; and treating said reaction product under second conditions effective to hydrolyze said first functional group and said second functional group, producing platform molecules having the following general structure:



wherein X and Y comprise hydroxyl groups; and; R² is a bulky organic group whereby, when both X and Y are reacted with polymerizable groups to produce polymerizable mesogens, R² provides sufficient steric hindrance to achieve a nematic state at room temperature while suppressing crystallinity of said polymerizable mesogens at room temperature; and, R¹ and R³ are selected from groups less bulky than R²; and independently reacting one or more member selected from the group consisting of X and Y with a terminal group moiety comprising a polymerizable group under third conditions effective to produce a said blend, of randomly substituted mesogens wherein one member selected from the

40 group consisting of X and Y comprises a polymerizable group in about 50
41 wt% or more of said blend, said blend having a T_c of from about 20 °C to
42 about 37 °C and a ΔT of about 10 °C or more.

1 127-141. (Canceled)

1 142. (previously presented) The method of claim 105 wherein said terminal groups
2 comprise polymerizable groups selected from the group consisting of acryloyl groups,
3 methacryloyl groups, and cinnamoyl groups.

1 143. (previously presented) The method of claim 107 wherein said ~~terminal groups~~
2 ~~comprise moiety comprises~~ polymerizable groups selected from the group consisting of
3 acryloyl groups, methacryloyl groups, and cinnamoyl groups.

1 144. (previously presented) The method of claim 108 wherein said ~~terminal groups~~
2 ~~comprise moiety comprises~~ polymerizable groups selected from the group consisting of
3 acryloyl groups, methacryloyl groups, and cinnamoyl groups.

1 145. (previously presented) The method of claim 107 comprising producing
2 said blend having a ΔT of about 20 °C or more.

1 146. (previously presented) The method of claim 107 comprising producing
2 said blend having a ΔT of about 30 °C or more.

1 147. (previously presented) The method of claim 144 comprising producing
2 said blend having a ΔT of about 20 °C or more.

1 148. (previously presented) The method of claim 144 comprising producing
2 said blend having a ΔT of about 30 °C or more.

1 149. (currently amended) The method of claim 126 wherein one member selected

2 from the group consisting of X and Y comprises a polymerizable group in about 60 wt.% of
3 said blend of randomly substituted mesogens.

1 150. (currently amended) The method of claim 126 wherein one member selected
2 from the group consisting of X and Y comprises a polymerizable group in about 70 wt.% of
3 said blend of randomly substituted mesogens.

1 151. (previously presented) The method of claim 126 wherein said terminal groups
2 ~~comprise moiety comprises~~ polymerizable groups selected from the group consisting of
3 acryloyl groups, methacryloyl groups, and cinnamoyl groups.

1 152. (previously presented) The method of claim 149 wherein said terminal groups
2 ~~comprise moiety comprises~~ polymerizable groups selected from the group consisting of
3 acryloyl groups, methacryloyl groups, and cinnamoyl groups.

1 153. (previously presented) The method of claim 150 wherein said terminal groups
2 ~~comprise moiety comprises~~ polymerizable groups selected from the group consisting of
3 acryloyl groups, methacryloyl groups, and cinnamoyl groups.

1 154. (previously presented) The method of claim 126 comprising producing
2 said blend having a ΔT of about 20 °C or more.

1 155. (previously presented) The method of claim 126 comprising producing
2 said blend having a ΔT of about 30 °C or more.

1 156. (previously presented) The method of claim 153 comprising producing
2 said blend having a ΔT of about 20 °C or more.

1 157. (previously presented) The method of claim 153 comprising producing
2 said blend having a ΔT of about 30 °C or more.

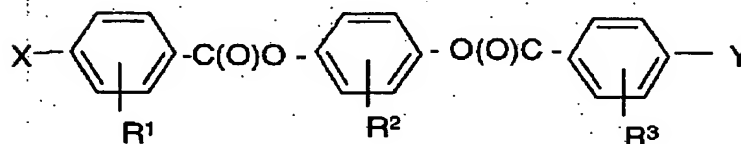
1 158. (previously presented) The method of claim 126 wherein said second
2 conditions comprise heating said reaction product in an aprotic solvent in the presence of
3 water and potassium bromide to produce a reaction mixture comprising said platform
4 molecules.

1 159. (previously presented) The method of claim 126 wherein said third conditions
2 comprise
3 recrystallizing said platform molecules from said reaction mixture; and,
4 reacting one or more of X and Y in recrystallized platform molecules with
5 halogenated carboxyl group comprising a polymerizable group.

1 160. (previously presented) The method of claim 158 wherein said third conditions
2 comprise
3 recrystallizing said platform molecules from said reaction mixture; and,
4 reacting one or more of X and Y in recrystallized platform molecules with
5 halogenated carboxyl group comprising a polymerizable group.

1 161. (Currently amended) A method for producing a blend comprising ~~randomly~~
2 ~~substituted mesogens, said method comprising:~~
3 providing 4 alkoxy benzoyl chloride molecules comprising benzyl chloride
4 groups at a position para- to alkyl ether groups;
5 providing R²-hydroquinone molecules comprising first hydroxyl groups and
6 second hydroxyl groups a para- positions;
7 forming a mixture comprising said 4-alkoxy benzoyl chloride molecules and said
8 R² hydroquinone molecules; and,

9 exposing said mixture to first conditions effective to react a first benzoyl chloride
10 group on a first 4-alkoxy benzoyl chloride molecule with said first
11 hydroxyl group to produce a first ester bond, said first conditions being
12 effective to react a second benzoyl chloride group on a second 4-alkoxy-
13 benzoyl chloride molecule with said second hydroxyl group to produce a
14 second ester bond, producing a reaction product comprising said first alkyl
15 ether group at a position para- to said first ester bond and said second alkyl
16 ether group at a position para- to said second ester bond;
17 treating said bis terminal alkoxy groups under second conditions effective to cleave
18 at least one of said first alkyl ether group and said second alkyl ether group to
19 produce a reaction product comprising one or more platform molecules have
20 the following general structure:



21 wherein one or more of X and Y comprise hydroxyl groups;

22 R² is a bulky organic group whereby, when both X and Y are reacted with
23 polymerizable groups to produce polymerizable mesogens, R²
24 provides sufficient steric hindrance to achieve a nematic state at
25 room temperature while suppressing crystallinity of said
26 polymerizable mesogens at room temperature; and,

27 R¹ and R³ are selected from groups less bulky than R²; and
28

29 ~~independently reacting at least one or more member~~ selected from the group
30 consisting of X and Y with a ~~group moiety~~ comprising a polymerizable
31 group under third conditions effective to produce asaid blend ~~of randomly~~
32 ~~substituted mesogens.~~

1 162. (previously presented) The method of claim 161 wherein one member
2 selected from the group consisting of X and Y comprises a polymerizable group in about
3 50 wt% or more of said blend, said blend having a T_c of from about 20 °C to about 37 °C
4 and a ΔT of about 10 °C or more.

1 163. (previously presented) The method of claim 162 wherein the second
2 conditions comprise a quantity of nucleophile and an amount of Lewis acid effective to
3 cleave at least one of said first alkyl ether group and said second alkyl ether group.

1 164. (previously presented) The method of claim 163 wherein said quantity of
2 nucleophile and said amount of Lewis acid also are effective to precipitate said platform
3 molecules from said reaction product.

1 165. (previously presented) The method of claim 163 wherein:
2 said nucleophile is thiol and said quantity of nucleophile is about 1 mole of thiol or
3 more per mole of alkyl ether;
4 said Lewis acid is aluminum chloride at a ratio of about 4:1 to said alkyl ether.

1 166. (previously presented) The method of claim 164 wherein:
2 said nucleophile is thiol and said quantity of nucleophile is about 1 mole of thiol or
3 more per mole of alkyl ether;
4 said Lewis acid is aluminum chloride at a ratio of about 4:1 to said alkyl ether.

1 167. (previously presented) The method of claim 166 wherein said second
2 conditions further comprise a molar excess of halogenated solvent in relation to the quantity
3 of thiol, the molar excess being sufficiently high to maintain precipitated platform molecules
4 in slurry form.

1 168. (previously presented) The method of claim 167 wherein said molar excess is
2 from about 3 to about 7 molar excess in relation to the quantity of thiol.

1 169. (previously presented) The method of claim 168 wherein said molar excess is
2 about 5 or more in relation to the quantity of thiol.

1 170. (previously presented) The method of claim 169 wherein the halogenated
2 solvent is dichloromethane.

1 171. (currently amended) The method of claim 162 wherein one member
2 selected from the group consisting of X and Y comprises a polymerizable group in about 60
3 wt.% or more of said blend of randomly substituted mesogens.

1 172. (currently amended) The method of claim 162 wherein one member selected
2 from the group consisting of X and Y comprises a polymerizable group in about 70 wt.% or
3 more of said blend of randomly substituted mesogens.

1 173. (Currently amended) The method of claim 167 wherein one member
2 selected from the group consisting of X and Y comprises a polymerizable group in about 60
3 wt.% or more of said blend of randomly substituted mesogens.

1 174. (Currently amended) The method of claim 167 wherein one member selected
2 from the group consisting of X and Y comprises a polymerizable group in about 70 wt.% or
3 more of said blend of randomly substituted mesogens.

1 175. (previously presented) The method of claim 162 wherein said ~~terminal groups~~
2 ~~comprise moiety comprises~~ polymerizable groups selected from the group consisting of
3 acryloyl groups, methacryloyl groups, and cinnamoyl groups.

1 176. (previously presented) The method of claim 167 wherein said ~~terminal groups~~
2 ~~comprise moiety comprises~~ polymerizable groups selected from the group consisting of
3 acryloyl groups, methacryloyl groups, and cinnamoyl groups.

1 177. (previously presented) The method of claim 162 comprising producing
2 said blend having a ΔT of about 20 °C or more.

1 178. (previously presented) The method of claim 162 comprising producing
2 said blend having a ΔT of about 30 °C or more.

1 179. (previously presented) The method of claim 167 comprising producing
2 said blend having a ΔT of about 20 °C or more.

1 180. (previously presented) The method of claim 167 comprising producing
2 said blend having a ΔT of about 30 °C or more.

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